



Recent Developments in Small Scale Combustion (SSC) Devices

Conclusions

IEA Workshop, Paris 21.10.05

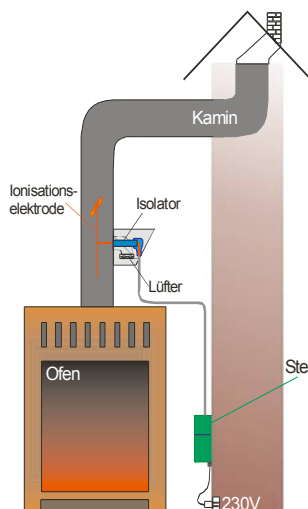
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Electrostatic Precipitator ESP for residential wood combustion



Development in Switzerland by
EMPA (Swiss Federal Institute of Material
Sciences and Technology)

see: www.minipab.ch

Schmatloch, V., Rauch, S.: Journal of Electrostatics
(2005) Vol. 63(2), 85–100



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Status of SSC Today

1. Small Scale Combustion is **important today** for two reasons:
It has a high contribution
a) to the global **energy** demand but
b) also to the **air pollution**, mainly PM
2. Small Scale Combustion is **increasing**



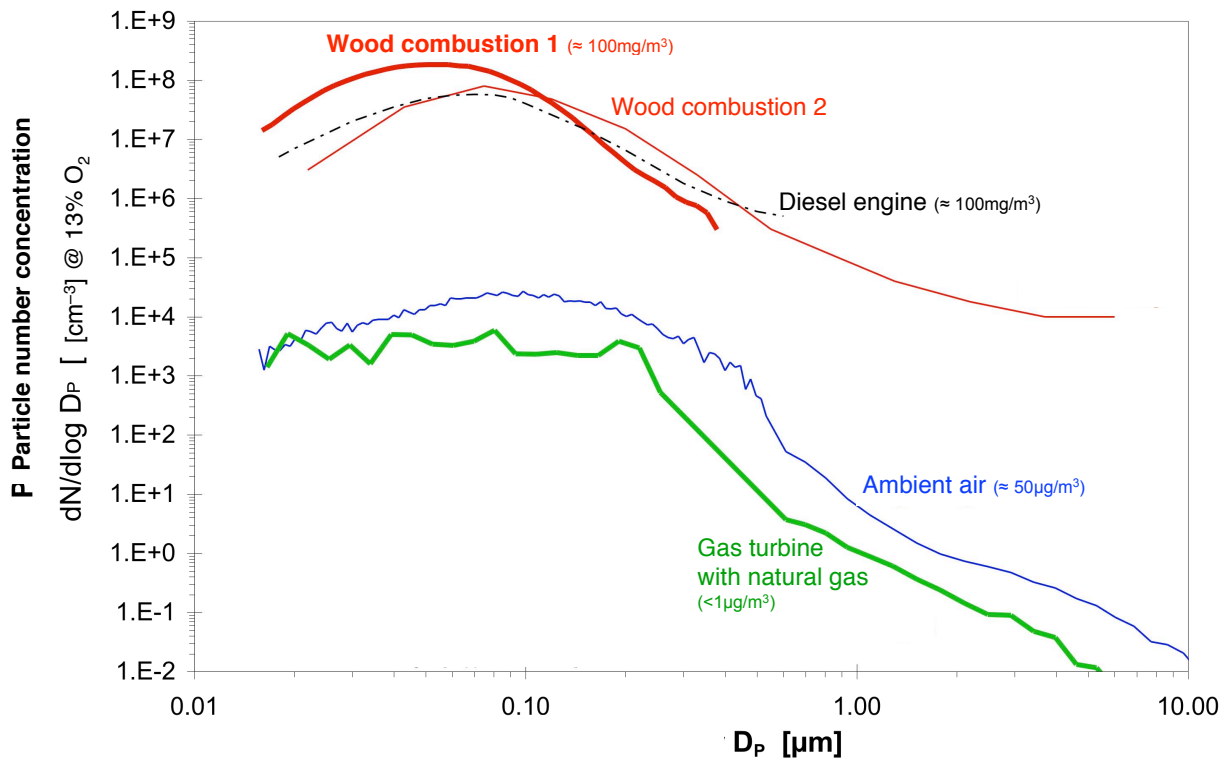
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[Kägi & Schmatloch 2002]

0.5 μm

426213 10KV X100K 290nm

Two types of PM need to be distinguished:
Organic PM (left) and inorganic PM (right)



Gas turbine & ambient (Baden, CH): [Klippel et al. 2003] SMPS und OPC
 Wood 1 & Diesel: [Oser et al. 2000] & [Schmatloch 2000] with SMPS
 Wood 2: [Johansson 2002] with ELPI transformed to Stokes D

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Where are we going ?

2 Examples of new developments:



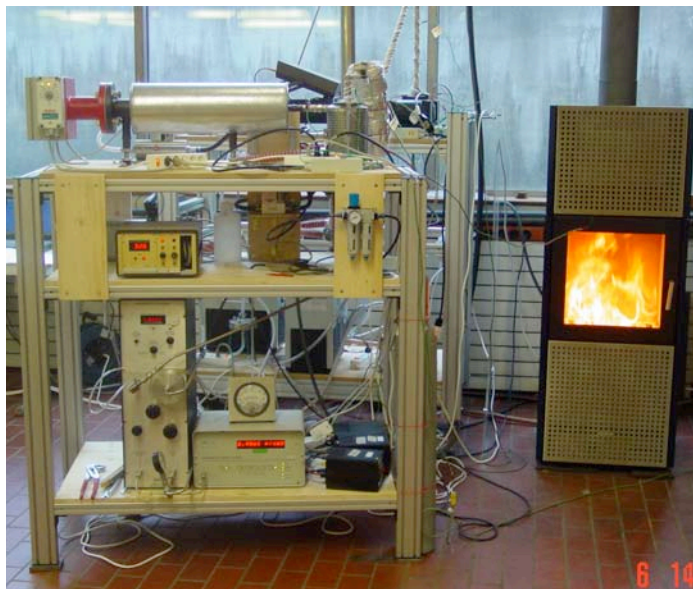
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Example 1: 1-stage combustion with flame quenching



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Example 2: 2-stage combustion for log wood is possible !



Equipment for analysis of analysis of particle size distribution from 15 nm to 40 microns by Verenum (SMPS and OPC)



Premixed gas flame

Prototype stove with two-stage combustion achieving $< 50 \text{ mg/m}^3$ during start-up and $< 15 \text{ mg/m}^3$ during stationary period, TIBA Holzfeuerungen AG Bubendorf (Switzerland)



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Conclusions (1)

1. Relevant **improvements** have been achieved during the past 10 years:
 - Control systems
 - Pellet combustion
 - Particle removal
 - ...
2. Good combustion systems with high efficiency and low emissions are available



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Conclusions (2)

BUT:

1. **Hugh differences** between technologies and countries
2. a) **Log wood is under estimated**
b) **Log wood is more difficult (batch !)**

gap between developmtents and relevance



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Where should we go ?



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Outlook/Target for SSC:

→ Implementation of SSC

1. To **increase** biomass share as energy source by additional SSC
2. To **replace** existing low quality systems by improved systems (this enables a) a relevant increase of useful energy with the same amount of currently used wood and b) a huge reduction of air pollution)



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Outlook/Target for SSC:

→ Implementation of SSC

But with high requirements, i.e., ONLY high quality SSC with

1. High quality SSC systems → Certification test, Quality labels & Quality assurance
2. Correct operation → Information, technical measures, periodic control (and consequences, i.e., penalty for illegal incineration)



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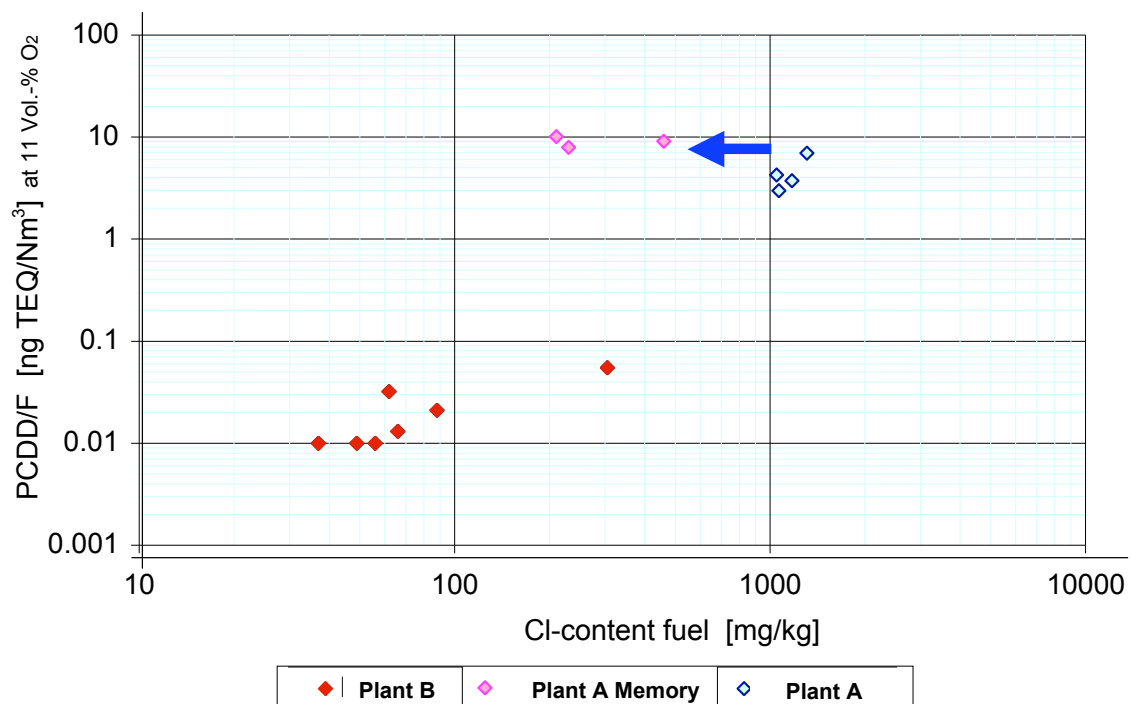
Fuel is very important: Example of hard wood which is dry outside



But wet inside → $w > 25\%$

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Memory-Effect for PCDD/F (Hypothesis)



[Fastenaekels 2003]

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Outlook/Target for SSC:

→ Implementation of SSC

But with high requirements, i.e., ONLY high quality SSC with

1. High quality SSC systems → Certification test, Quality labels & Quality assurance
2. Correct operation → Information, technical measures, periodic control
3. Optimum fuel → Fuel standardization



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